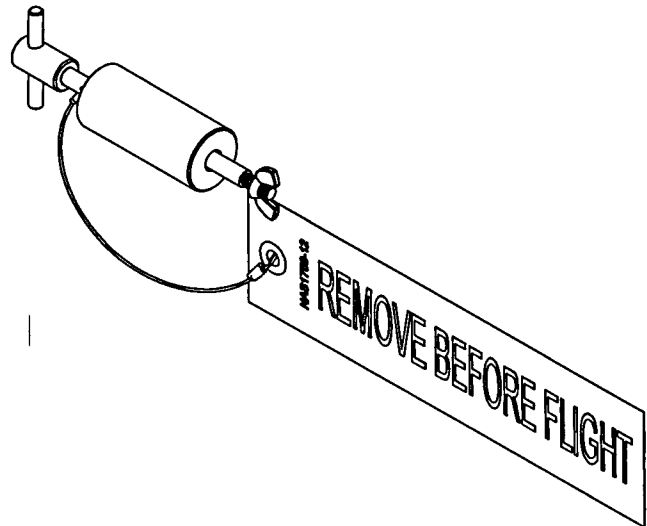
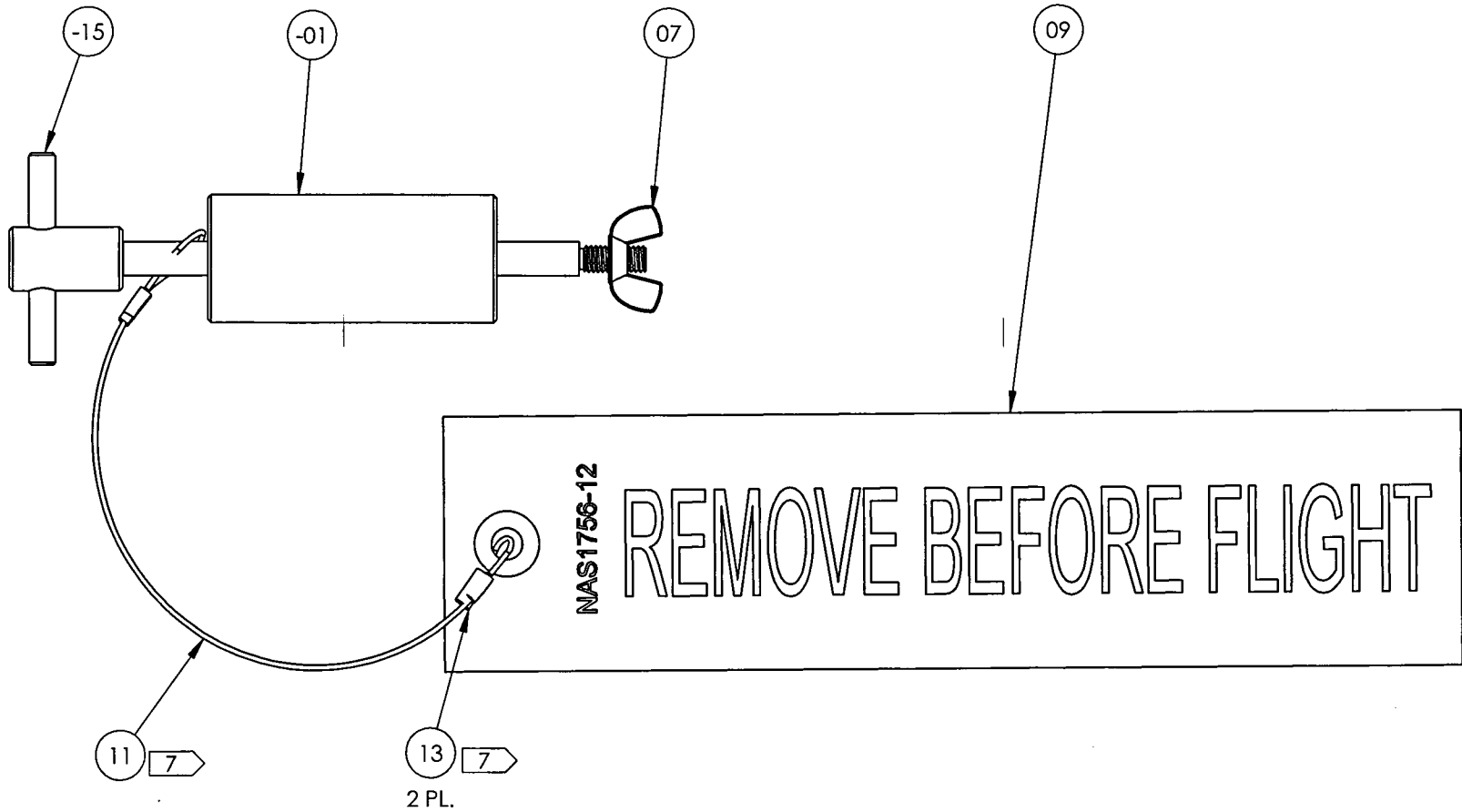


ITEM #	QTY	PART #	TITLE
-01	1	RBE350A94-2708-01-01	SLIDE
-15	1	RBE350A94-2708-01-15	ROD ASSY
07	1	McMaster#90866A030	WING NUT 5/16"-18
09	1	NAS 1756-12	REMOVE BEFORE FLIGHT
11	AR	CARR-LANE #CL-2-C or McMaster#3461T44	LANYARD 1/16" NYLON COATED
13	2	McMaster#3896T31	FERRULE 1/16" DIA. x 3/8"

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
4	-01 CH'D DIM WAS Ø.402 IS Ø.402 Ø.48 X 90°. -03 CH'D P.F. HOLE WAS Ø.3112 TO .3117 P.F. -05 IS Ø.3116 TO .3122 P.F. -05, CH'D FINISH WAS BLACK ANODIZE IS BLADE OXIDE	-	3/10/2014	DPD	GE
5	-13 ADDED TO BOM, ADDED MISSING DIM 2X .88 TO SHT 1.	15-0211	8/14/2015	RJC	JAG
6	UPDATED TO NEW STANDARDS. -03 CH'D THREAD CLASS WAS 2B IS 2A; CH'D DIM WAS Ø.3122/.3116 THRU P.F. -05 IS Ø.3122/.3116 THRU ALL (P.F. -05); ADDED FINISH SPEC.	16-0258	12/5/2016	SM	JAG
G	ASSY -15 ADDED & DIMENSION 2X .88 REMOVED, TEMPLATE UPDATED, McM# ADDED TO CARR-LANE DESCRIPTION, ASSY NOTE ADDED	17-804	01/02/2018	VM	ML

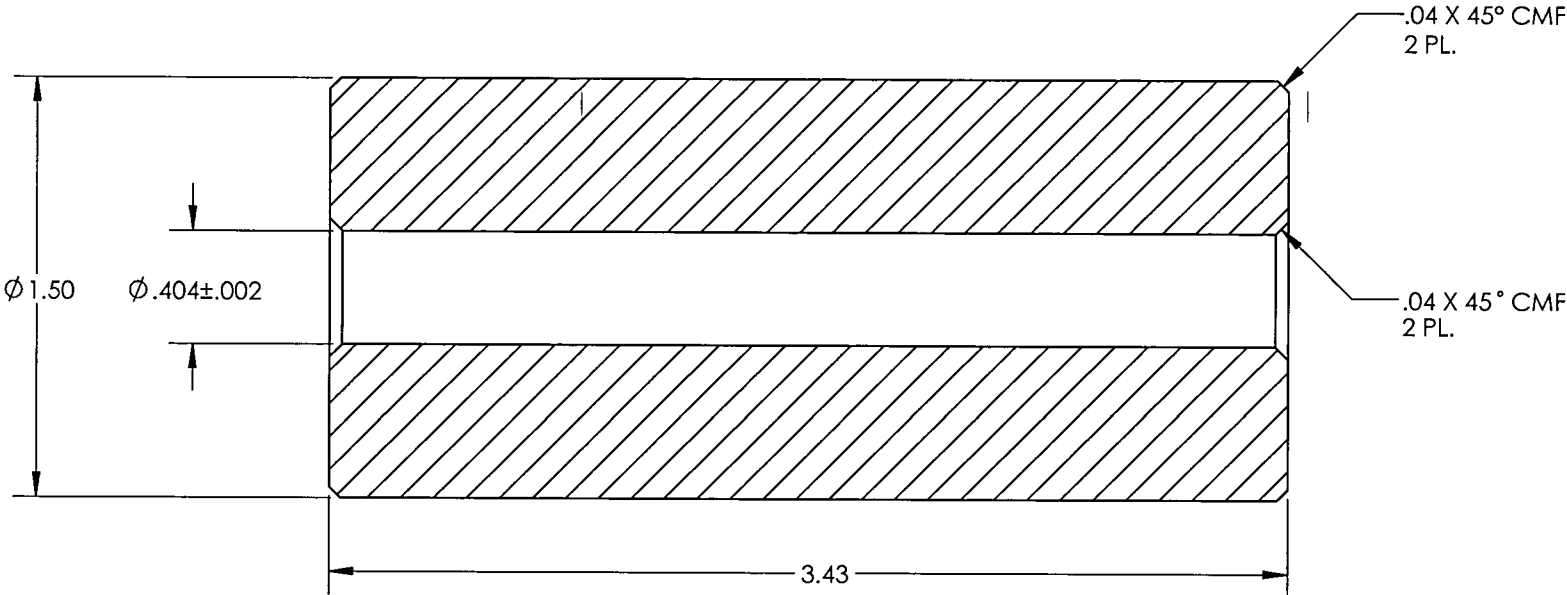
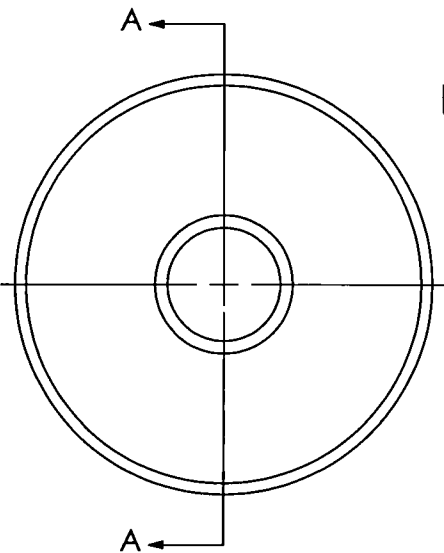
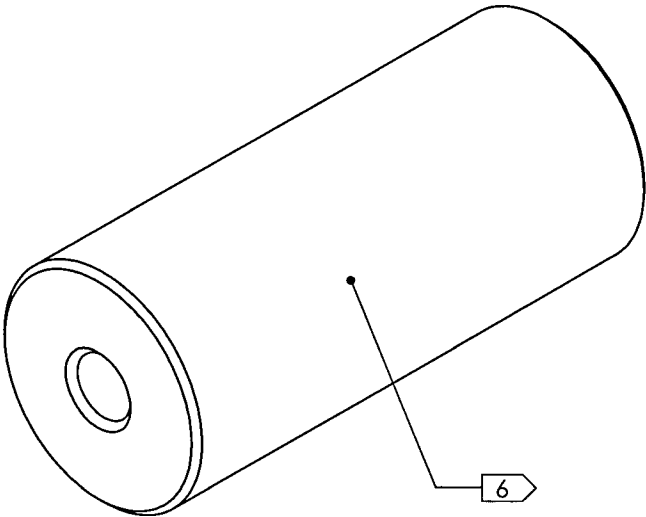


RBE350A94-2708-01 TAIL ROTOR BLADE LOCKING TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) CRIMP FERRULES ONTO 12" LONG LANYARD AS SHOWN

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE TAIL ROTOR BLADE LOCKING TOOL			
PART NO. RBE350A94-2708-01			REV G
TOOL NO. RBE350A94-2708-01		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 01/02/2018	TOLERANCES:	FRACTIONS ± 1/8
DRAWN BY:	VM 01/02/2018	.XXX ± .005	ANGLES ± .5°
CHECKED BY:	VM 01/02/2018	.XX ± .01	SURFACE ROUGHNESS
MFG REVIEW BY:	DD 01/03/2018	.X ± .1	
APPROVED BY:	ML 01/08/2018	SCALE: NTS	SHEET 1 OF 4
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
G	DIMENSION .402 CHANGED FOR .404 +.002, TEMPLATE UPDATED, SECTION VIEW A-A ADDED, S/N & MADE IN USA REMOVED & NOTE 6 ADDED	17-804	01/02/2018	VM	ML



RBE350A94-2708-01-01 SLIDE

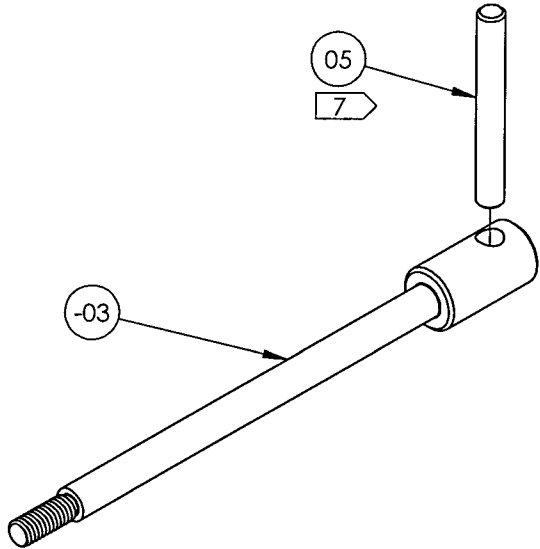
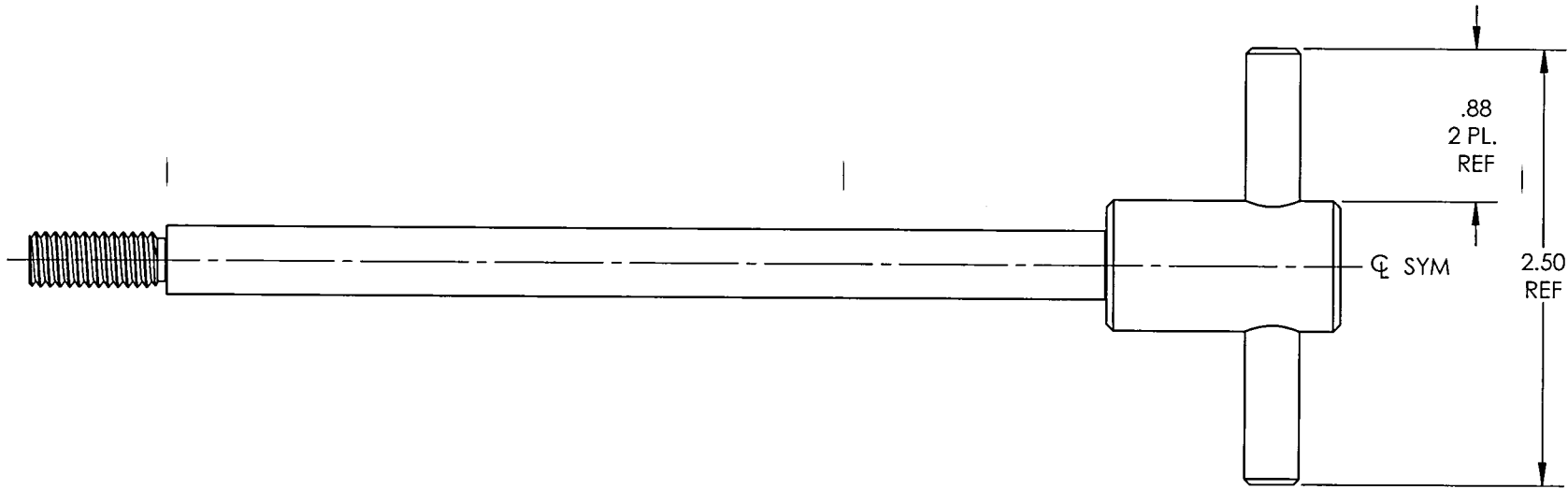
SECTION A-A

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK ANODIZE
 - 4) SPEC: MIL-A-8625F, TYPE II, CLASS II
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: ENGRAVE T/N "RBE350A94-2708-01"

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE SLIDE			
PART NO. RBE350A94-2708-01-01			REV G
TOOL NO. RBE350A94-2708-01		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	VM 01/02/2018	TOLERANCES:	
DRAWN BY:	VM 01/02/2018	.XXX ± .005	FRACTIONS ± 1/8
CHECKED BY:	VM 01/02/2018	.XX ± .01	ANGLES ± .5°
MFG REVIEW BY:	DD 01/03/2018	.X ± .1	SURFACE ROUGHNESS
APPROVED BY:	ML 01/08/2018	SCALE: NTS	SHEET 2 OF 4
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ITEM #	QTY	PART #	TITLE
-03	1	RBE350A94-2708-01-03	ROD
05	1	McMaster#98381A593	DOWEL PIN 5/16" x 2-1/2" LG.

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
G	ASSY ADDED	17-804	01/02/2018	VM	ML

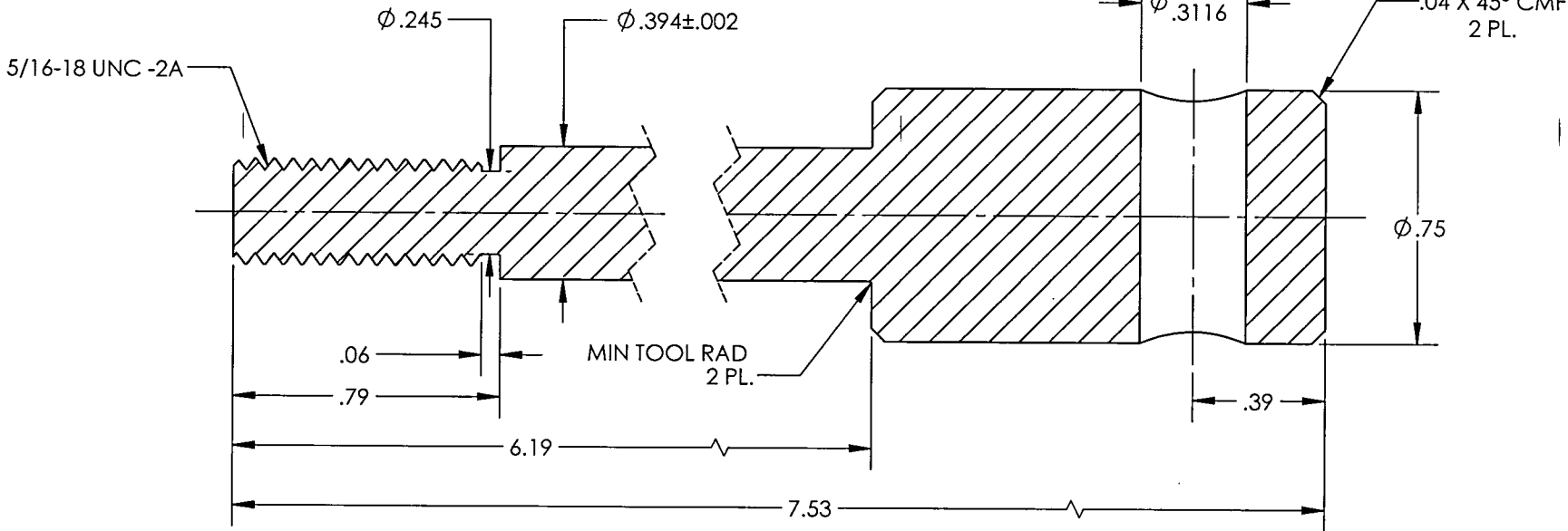
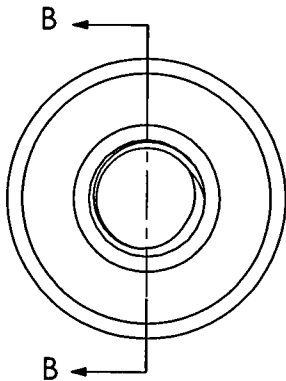
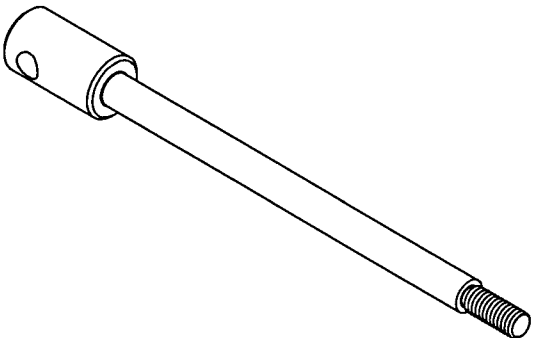


RBE350A94-2708-01-15 ROD ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE (NEUTRALIZE AFTER BLACK OXIDE TREATMENT)
 - 4) SPEC: MIL-C13924, CLASS 1; MIL-C-16173 GRADE 4
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) PRESS DOWEL INTO ROD

 Hawkesbury, Ontario, Canada			
TITLE ROD ASSY			
PART NO. RBE350A94-2708-01-15			REV G
TOOL NO. RBE350A94-2708-01		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	VM 01/02/2018	TOLERANCES: XXX ± .005 FRACTIONS ± 1/8 XX ± .01 ANGLES ± .5° X ± .1 SURFACE ROUGHNESS	
DRAWN BY:	VM 01/02/2018		
CHECKED BY:	VM 01/02/2018		
MFG REVIEW BY:	DD 01/03/2018		
APPROVED BY:	ML 01/08/2018	SCALE: NTS	SHEET 3 OF 4
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
G	DIMENSION .394 CHANGED FOR .394 +.002, TEMPLATE UPDATED, SECTION VIEW B-B ADDED, THREAD RELIEF ADDED, CENTER DRILL NOTE ADDED	17-804	01/02/2018	VM	ML



RBE350A94-2708-01-03 ROD

SECTION B-B

- NOTES:
- 1) MATERIAL: AISI 1144 STRESSPROOF
 - 2) HEAT TREAT: N/A
 - 3) FINISH: NONE
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) #1 CENTER DRILL IS ACCEPTABLE TO USE

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE ROD	
PART NO. RBE350A94-2708-01-03	REV G
TOOL NO. RBE350A94-2708-01	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING
DESIGNED BY: VM 01/02/2018	TOLERANCES: .XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 01/02/2018	.XX ± .01 ANGLES ± .5°
CHECKED BY: VM 01/02/2018	.X ± .1 SURFACE ROUGHNESS
MFG REVIEW BY: DD 01/03/2018	
APPROVED BY: ML 01/08/2018	SCALE: NTS SHEET 4 OF 4
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